

FACTORS INFLUENCING THE GROWTH OF MICROORGANISMS IN FOODS



28102021 NM

LET'S RECAP OUR LAST LECTURE

Kahoot time!!

MICROBIAL GROWTH









Fermented food

WHAT ARE THE DIFFERENCES BETWEEN FOOD SPOILAGE ORGANISMS AND FOODBORNE PATHOGENS?

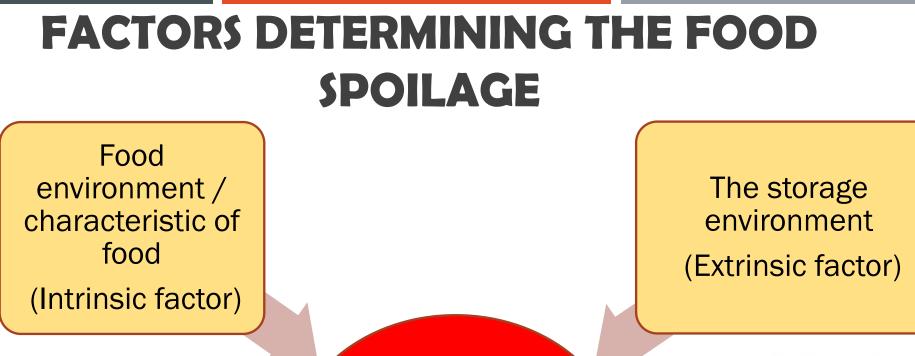
Food spoilage organisms

- Caused by bacteria, yeasts, & molds
- These organisms are often smelled, seen, or tasted
 - > E.g. the smell of spoiled milk
 - Moldy bread
- Generally, food spoilage organisms do not cause life-threatening infections (except for fungal/ bacterial spoilage that might produce toxins)

Foodborne pathogens

- Caused by bacteria, viruses, parasites
- Generally they do not affect the taste, smell, or appearance of food.
- Pathogenic bacteria cause illness.

FACTORS INFLUENCING THE GROWTH OF MICROORGANISMS IN FOODS





Microbial growth

Determine which microbes grow & it's growth rate



FACTORS DETERMINING THE FOOD SPOILAGE

- Nutrient
- pH (Acidity / alkalinity)
- Water activity / moisture content
- Antimicrobial chemical
- Oxidation-reduction potential
- Biological barriers (e.g. shells)

- Temperature / Time
- Relative humidity
- Presence and concentration of gases
- Presence and activities of other microorganism

Intrinsic factors

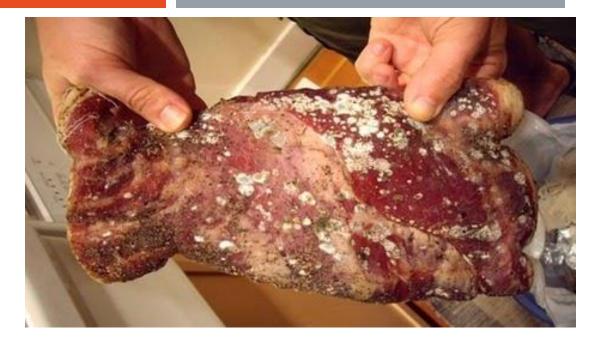


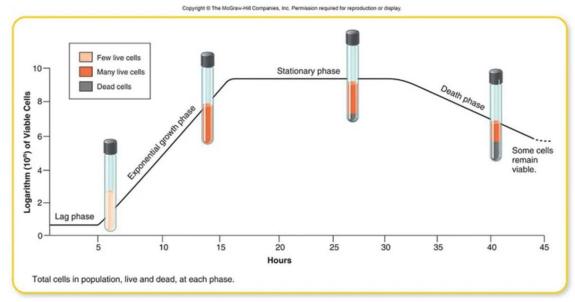
Extrinsic factors



BACTERIAL GROWTH

- Binary fission increase the number of cell
- Under optimum condition, bacteria can double every 20-30 minutes
- Food is generally considered spoiled when the bacterial counts exceed 10⁶ or 10⁷
- Most spoilage is a surface phenomenon occurring only on the surface

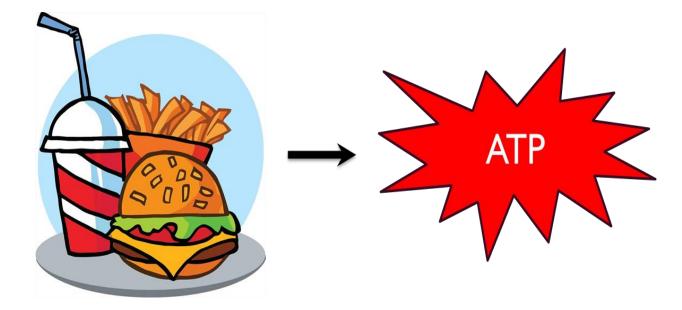




INTRINSIC FACTORS

NUTRIENT

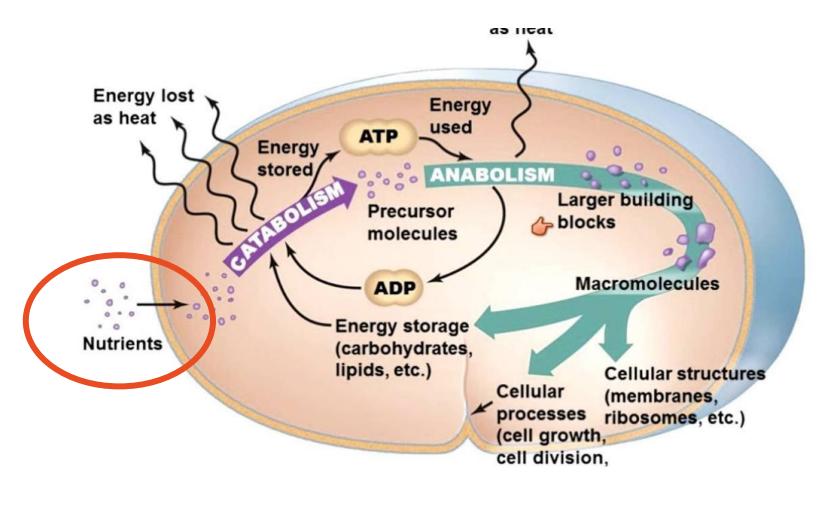
- Nutrients: as the sources of energy for microbes (carbohydrate, protein, lipid)
 - Meat & poultry proteins, lipids
 - Plant based food high carbohydrate
- Breakdown of nutrient by enzymes:
 - Carbohydrate to sugar monomer
 - Proteins to amino acids
 - Lipid to fatty acid





Bacterial Metabolism

The series of biochemical reactions by which the cells breaks down various biomolecules such as nutrients (carbohydrates, fat, protein) for energy generation and the use of energy to synthesize cell material (lipids, polysaccharides, proteins) from small molecules.



рΗ

- Many microorganisms are inhibited by acid conditions
 - Except lactic acid bacteria
- Lactic acid bacteria (LAB) used in fermentation process of food production
- LAB also cause spoilage of unpasteurized milk and other foods
- Fungi are able to survive at relatively low pH
 - Most acid foods spoil from fungal contamination as opposed to bacteria
- PH can determine bacteria's ability to produce toxin
 - Toxin production of many organisms is inhibited by acid pH

Pathogens do not grow, or grow very slowly, at pH below 4.6, except:

- Clostridium botulinum (produce toxin at pH 4.2)
- Salmonella spp. < pH 4.2

Table 3-3. pH ranges of some common foods.				
	Food	pH Range		
Dairy	Butter	6.1 - 6.4		
Products	Buttermilk	4.5		
1	Milk	6.3 - 6.5		
	Cream	6.5		
	Cheese (American mild and cheddar)	4.9; 5.9		
	Yogurt	3.8 - 4.2		





Meat and Poultry	Beef (ground)	5.1 - 6.2
Poultry	Ham	5.9 - 6.1
	Veal	6.0
	Chicken	6.2 - 6.4

Fruits and	Apples	2.9 - 3.3	1
Vegetables	Apple Cider	3.6 - 3.8	
	Bananas	4.5 - 4.7	
	Figs	4.6	
	Grapefiuit (juice)	3.0	4
	Limes	1.8 - 2.0	
	Honeydew melons	6.3 - 6.7	
	Oranges (juice)	3.6 - 4.3	
	Plums	2.8 - 4.6	-
	Watermelons	5.2 - 5.6	0
	Grapes	3.4 - 4.5	
	Asparagus (buds and stalks)	5.7 - 6.1	
	Beans (string and lima)	4.6 - 6.5	
	Beets (sugar)	4.2 - 4.4	44



Intrinsic Factor

Microbial Growth Ability in Different pH

M/O	pH Range
Molds	0.2-11
Yeasts	1.5-8.5
Salmonella	3.6-9.5
Listeria monocytogenes	4.2-9.6
Yersinia enterocolitica	4.2-9.0
Escherichia coli	4.3-9.0
Clostridium botulinum	4.3-8.5
Bacillus cereus	5.0-9.5
Campylobacter	5.0-9.0
Shigella	5.0-9.2
Vibrio parahaemolyticus	5.0-11
V. Cholerae	5.0-9.5
Cl. perfringens	5.0-8.5



FERMENTATION vs PICKLING PROCESS





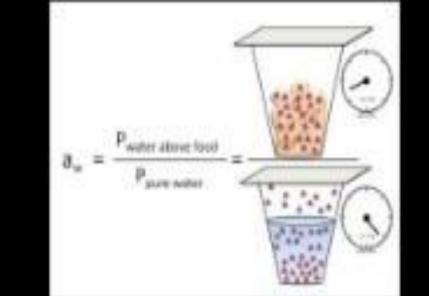
Pickling involves soaking foods in an acidic liquid (e.g. vinegar) to achieve a sour flavor

When foods are fermented, the sour flavor is a result of a chemical reaction between a food's sugars and naturally present bacteria/yeast — no added acid required.

WATER ACTIVITY (a_w)

- Water activity (a_w) used to designate amount of water available in foods
 - > Pure water has a_w of 1.0
 - > Most bacteria require a_w of above 0.90
 - > Most fungi require a_w of above 0.80
- Foods vary dramatically in terms of water availability
 - Fresh meats and milk have high a_w (Supports microbial growth)
 - \succ Cookies, nuts and dried foods have low a_w





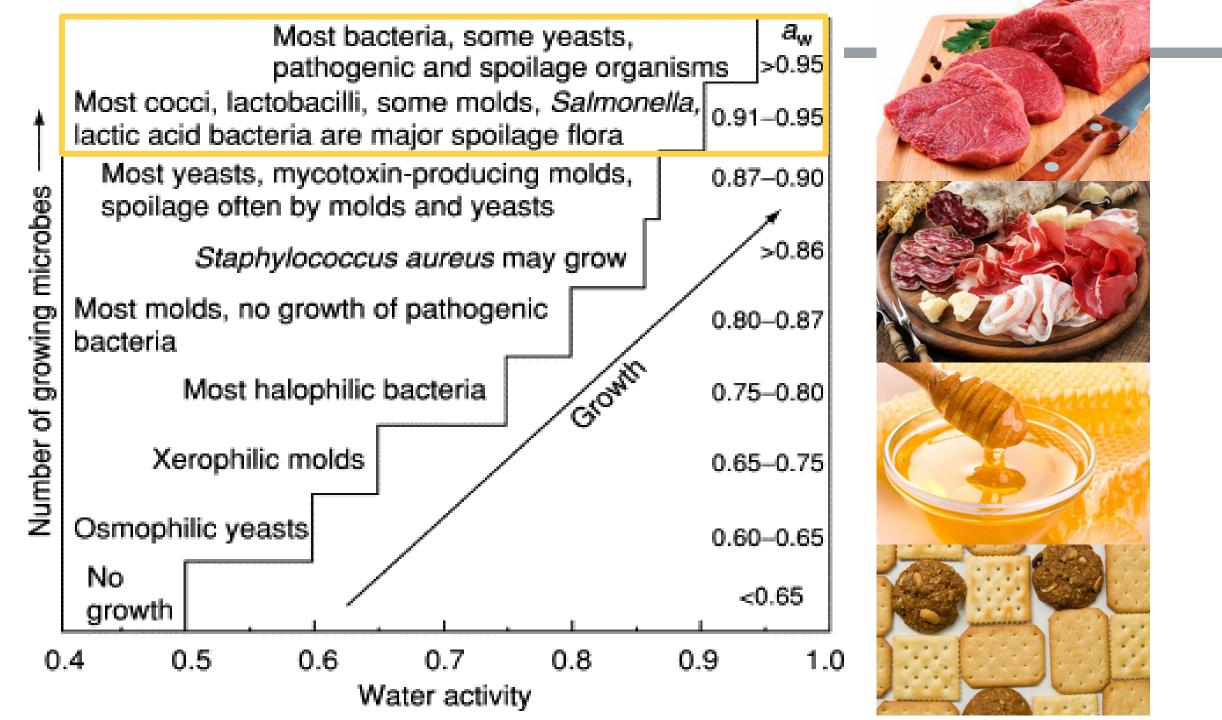


Table 3-1. Approximate a _w values of selected food categories.			
Animal Products	a _w		
fresh meat, poultry, fish	0.99 - 1.00		
natural cheeses	0.95 - 1.00		
pudding	0.97 - 0.99		
eggs	0.97		
cured meat	0.87 - 0.95		
sweetened condensed milk	0.83		
Parmesan cheese	0.68 - 0.76		
honey	0.75		
dried whole egg	0.40		
dried whole milk	0.20		

Plant Products	a _w
fresh fruits, vegetables	0.97 - 1.00
bread	~0.96
bread, white	0.94 - 0.97
bread, crust	0.30
baked cake	0.90 - 0.94
maple syrup	0.85
jam	0.75 - 0.80
jellies	0.82 - 0.94
uncooked rice	0.80 - 0.87
fruit juice concentrates	0.79 - 0.84
fruit cake	0.73 - 0.83
cake icing	0.76 - 0.84
flour	0.67 - 0.87
dried fruit	0.55 - 0.80
cereal	0.10 - 0.20



Modified the a_w for food preservation

 Physical removal of water (drying, baking)



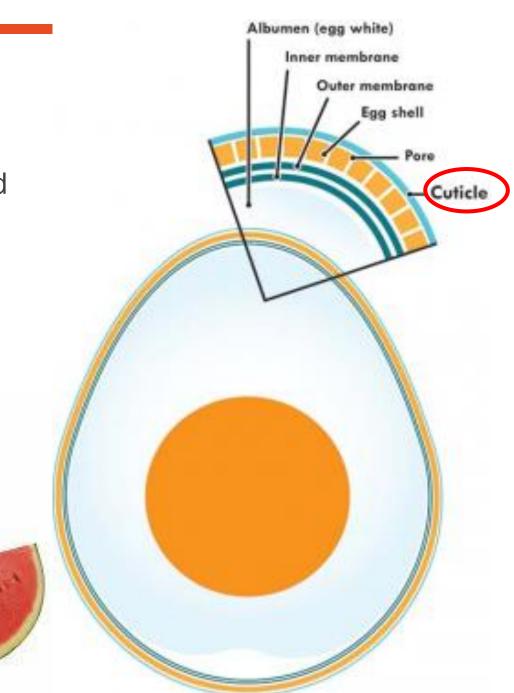
Modified the a_w for food preservation

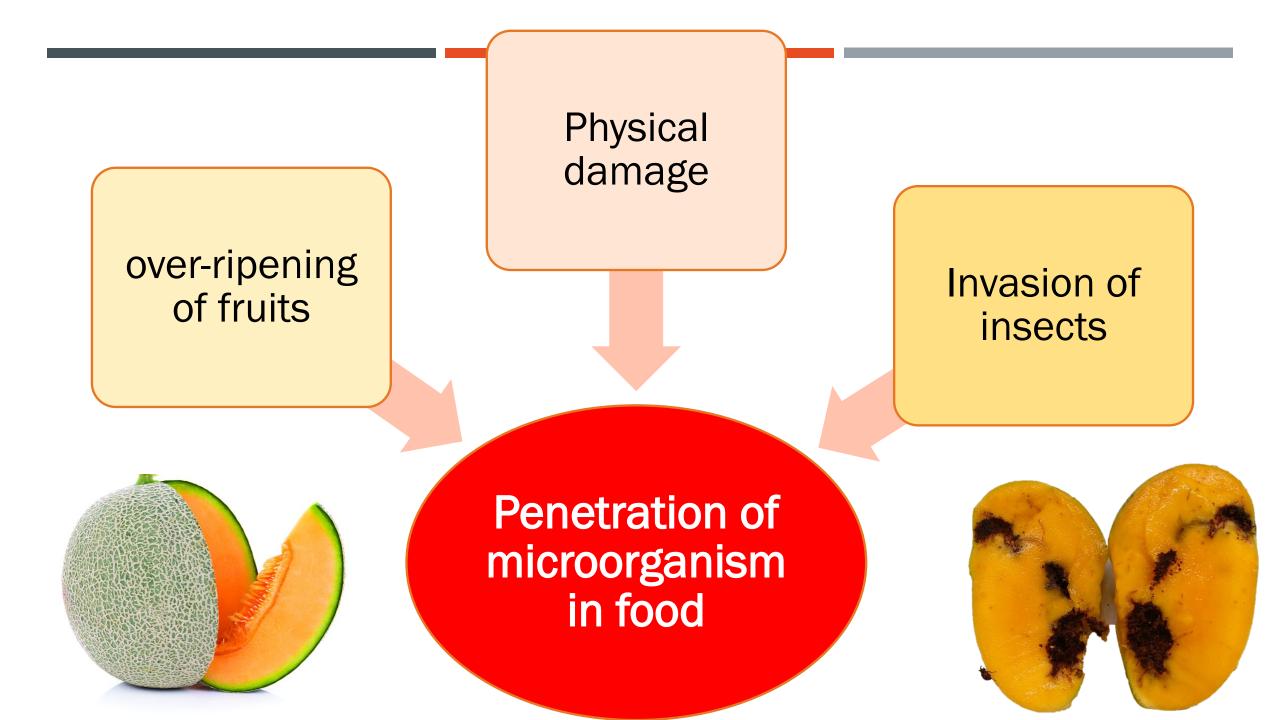
 Adding solutes (salt, sugar)

BIOLOGICAL BARRIER

- Biological barriers in plant and animal derived food (raw) help to prevent the entry and growth of microorganisms
 - Skin of fruits & vegetables
 - Shell of nuts
 - Egg cuticle







ANTIMICROBIAL CHEMICALS

- Some foods contain natural antimicrobial chemicals / chemical preservative & additive that inhibit microbial growth
- Plant-based food: Essential oils, tannin, glycosides, resins
- Animal-based food:
 - Lactoferrin, conglutinin and the lactoperoxidase system (lactoperoxidase, thiocyanate, and hydrogen peroxide) in milk - innate imunity, killing bacteria in milk
 - Lysozyme in eggs and milk (enzyme that can hydrolyze the cell wall of bacteria)
 - Bacteriocin (from LAB), antibiotics (from mold) inactivate other microorganism

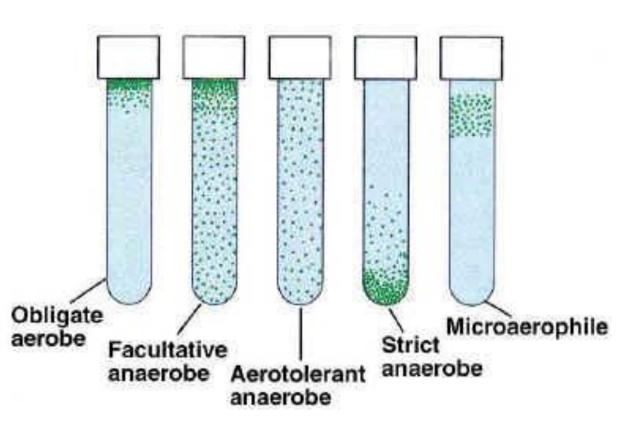
Breast milk inhibits the growth of pathogenic bacteria; Staphylococcus aureus, Bacillus subtilis, Clostridium perfringens, and Escherichia coli,

But not inhibit the growth of the beneficial bacteria Enterococcus faecilis.



OXIDATION-REDUCTION / REDOX POTENTIAL

- Redox potential (Eh) is a measurement of the ease for a substance to gain or loses electrons
- Unit in millivolts (mV)
- Major group of microorganism based on their relationship to redox potential:
 - > Aerobes +500 to +300 mV
 - Anaerobes +100 to < -250mV</p>
 - Facultative anerobes +300mV to -100mV



- Redox potential in food determine the ability of microbes to grow
 - influenced by chemical composition of food, specific processing treatment give, storage condition
 - e.g. fresh plant and animal origins are in reduced state due to presence of reducing substances such as ascorbic acid, reducing sugars, and the –SH group of protein.
 - > processing: heating can alter the redox potential
 - \succ food stored in air have higher Eh (+mV) than when it is stored under MAP.
- Presence of oxygen in food determine the capability of particular microbe to grow
 - oxygen presence in food in the gaseous state or in dissolved form
- Aerobes need free oxygen as the final electron acceptor aerobic respiration
- Facultative anaerobes can use free oxygen if available or bound oxygen such as NO₃ or SO₄ as final electron acceptor (anaerobic respiration)
- Anaerobes use other compound (pyruvate) to accept electron through fermentation

Redo	x potential of s	some food	ls		
	Table 3- 6. Redox potentials on some foods.				
	FOOD	Presence of air	Eh (mV)		
Milk		+	+300 to +340		
Cheese	Cheddar	+	+300 to - 100		
	Dutch	+	-20 to -310		
	Emmenthal	+	-50 to -200		
Butter serum		-	+290 to +350		
Plant juices	Grape	-	+409		
	Lemon	-	+383		
	Pear	-	+436		
	Spinach	-	+74		

Meats	Liver, raw minced		-	-200
	Muscle	Raw, post-rigor	-	-60 to -150
		Raw, minced	+	+225
		Minced, cooked	+	+300
	Cooked sat meat	Cooked sausages and canned meat		-20 to -150
Cereals	Wheat (whole grain)		-	-320 to - 360
	Wheat (germ)		-	-470
	Barley (ground)		+	+225
Canned foods	"Neutral" "Acid"		-	-130 to - 550
			-	-410 to - 550

➢Aerobes +500 to +300 mV

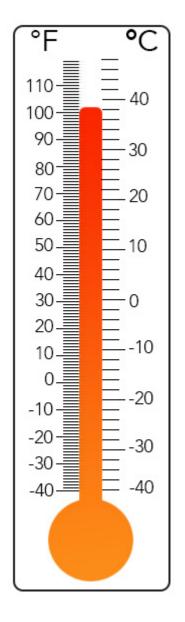
➤Anaerobes +100 to < -250mV</p>

Facultative anerobes +300mV to -100mV

EXTRINSIC FACTORS

STORAGE TIME & TEMPERATURE

- Storage temperature & time affects rate of microbial growth
- Bacterial proliferation can be controlled by both heat and cold temperature
- Bacteria generally do not grow at freezer temperatures but they can survive
 - Below freezing water availability is significantly decreased
 - Water crystallizes and is unavailable halting microbial growth
 - At low temperature (above freezing) enzymatic action is very slow or non-existent
 - Results in inability of microbe to grow



How temperature can affect the bacterial growth??

LOW TEMPERATURE

- Reaction rate for enzyme become slower
- Reduce fluidity of the cytoplasmic membrane – interfere with transport mechanism

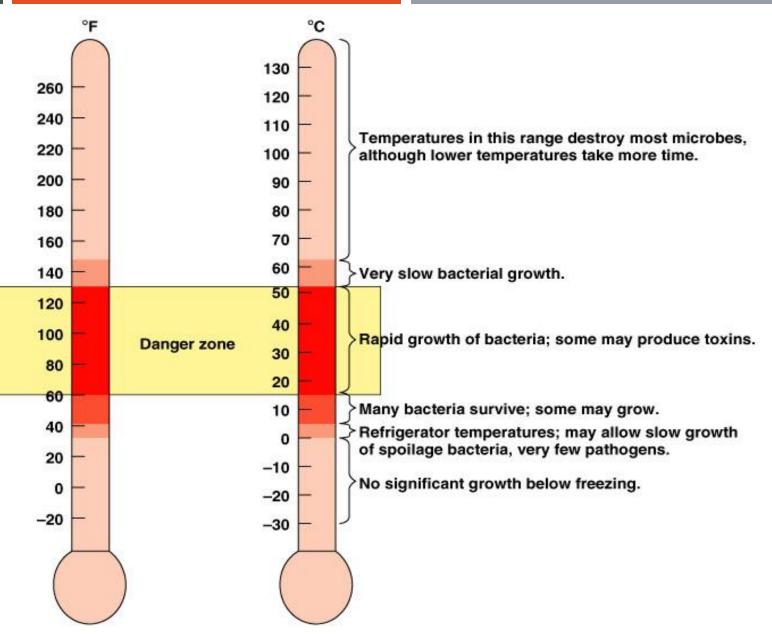
HIGH TEMPERATURE

- Cell component denatured
- Heat-sensitive enzymes are inactivated or denatured

Psychrotrophs: Grow well at 7°C and have optimum growth of 20°C to 30°C

Mesophiles: Grow well between 20°C and 45°C with optima between 30°C and 40°C

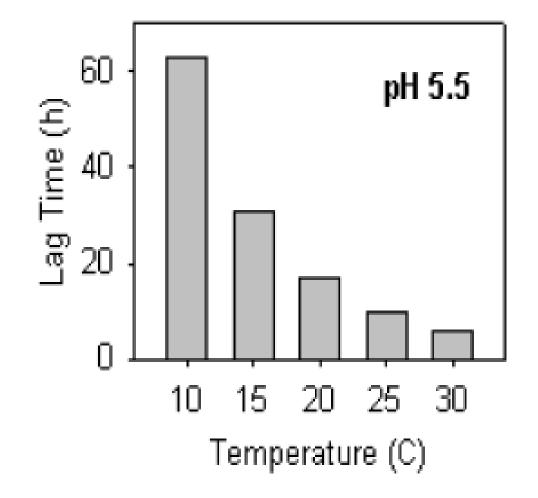
Thermophiles: Grow well at and above 45C with optima between 55°C and 65°C



Copyright @ 2004 Pearson Education, Inc., publishing as Benjamin Cummings.

Table 3-10. Approximate minimum, maximum and optimum temperature values in °C (°F) permitting growth of selected pathogens relevant to food.			
Organism	Minimum	Optimum	Maximum
Bacillus cereus	5 (41)	28 - 40 (82 - 104)	55 (131)
Campylobacter spp.	32 (90)	42 - 45 (108 - 113)	45 (113)
Clostridium botulinum types A & B*	10 - 12 (50 - 54)	30 - 40 (86 - 104)	50 (122)
Clostridium botulinum type E**	3 - 3.3 (37 - 38)	25 - 37 (77 - 99)	45 (113)
Clostridium perfringens	12 (54)	43 - 47 (109 - 117)	50 (122)
Enterotoxigenic Escherichia coli	7 (45)	35 - 40 (95 - 104)	46 (115)
Listeria monocytogenes	0 (32)	30 - 37 (86 - 99)	45 (113)
Salmonella spp.	5 (41)	35 - 37 (95 - 99)	45 - 47 (113 - 117)
Staphylococcus aureus growth	7 (45)	35 - 40 (95 - 104)	48 (118)
Staphylococcus aureus toxin	10 (50)	40 - 45 (104 - 113)	46 (115)
Shigella spp.	7 (45)	37 (99)	45 - 47 (113 - 117)
Vibrio cholerae	10 (50)	37 (99)	43 (109)
Vibrio parahaemolyticus	5 (41)	37 (99)	43 (109)

Effect of temperature or pH on lag times of *Listeria monocytogenes* from USDA PMP ver 5.1 (2% NaCl, a_w 0.989)



Storage of food at ambient temperature – duration should be equal to or less than the lag phase of the pathogens

Table 3-11. The relationship of pH and temperature to growth rate of *Clostridium perfringens* (welchii) F2985/50.

		Hours to visible turbidity in RCM broth at pH	
Incubation temperature	5.8	7.2	
15 °C (59 °F)	>700	>700	
20 °C (68 °F)	74	48	
25 °C (77 °F)	30	24	
30 °C (86 °F)	24	8	
37 °C (99 °F)	5	5	

Food Cold Chain Market





The use of heat

Pasteurization: the cooking / heat treatment of food where only a certain number of bacteria are killed.

- Sterilization: total destruction of all living organisms an is only found in canned shelf-stable items
- Clostridium botulinum is a bacteria that can form a spore that is very resistant to heat. It produces a toxin that causes paralysis and is often fatal.

Table 7.2

Approximate Conditions for Moist Heat Killing

Organism	Vegetative Cells	Spores
Yeasts	5 minutes at 50–60°C	5 minutes at 70–80°C
Molds	30 minutes at 62°C	30 minutes at 80°C
Bacteria ^a	10 minutes at 60–70°C	2 to over 800 minutes at 100°C
		0.5-12 minutes at 121°C
Viruses	30 minutes at 60°C	

^aConditions for mesophilic bacteria.

ATMOSPHERE

MECHANISM OF MICROBIAL INHIBITION BY GASES

DIRECT INHIBITORY EFFECT

Carbon dioxide (CO₂), Ozone (O₃), and Oxygen (O₂) has a direct toxic effect – inhibit microbial growth & proliferation

Oxidizing radical of O_2 and O_3 toxic to anaerobic, CO_2 gas inhibit aerobes

INDIRECT INHIBITORY EFFECT

Modifying gas composition will alter the ecology of microbial environment e.g. nitrogen replacement of O₂

Technologies: Modifies atmosphere packaging (MAP) – use CO₂ (dissolve in food & lower the pH) and N₂ (inert gas)



Table 5-8. Examples of gas mixtures used for various MAP products.					
Product	% CO ₂	% O ₂	%N ₂		
Fresh meat	30	30	40		
	15 - 40	60 - 85	0		
Cured meat	20 - 50	0	50 - 80		
Sliced cooked roast beef	75	10	15		
Eggs	20	0	80		
	0	0	100		
Poultry	25 - 30	0	70 - 75		
	60 - 75	5 - 10	>e 20		
	100	0	0		
	20-40	60-80	0		
Pork	20	80	0		
Processed Meats	0	0	100		
Fish (White)	40	30	30		
Fish (Oily)	40	0	60		
	60	0	40		

Table 3-8. Examples of gas mixtures used for various MAP products.

Hard cheese	0 - 70		30 - 100
Cheese	0	0	100
Cheese; grated/sliced	30	0	70
Sandwiches	20 - 100	0 - 10	0 - 100
Pasta	0	0	100
	70 - 80	0	20 - 30
Baked goods	20 - 70	0	20 - 80
	0	0	100
	100	0	0

https://www.modifiedatmospherepackaging.com/modifiedatmosphere-packaging-resources/vacuum-packaging

RELATIVE HUMIDITY

- RH of the storage environment is important as moisture from air can increase surface and subsurface a_w of the food where microbial growth can occur
- Food will gain or lose moisture until the ERH is reached.
- When foods with low aw contents are placed in high RH environments, the foods takes up more moisture until equilibrium has been established
- Packaging protect food from humidity and maintain its a_w





PRESENCE AND ACTIVITIES OF OTHER MICROORGANISMS

- Microbial competition in food
- The bacterial metabolites inhibit the growth of other microbes
 - > Antibiotics
 - Bacteriocins
 - > Hydrogen peroxide
 - > Organic acids
- Changes in pH may promote the growth of certain microorganism (e.g. in fermentation)

THANK YOU

someone@example.com